



NUTECH OVERSEAS

Trusted Manufacturer for Critical Onshore & Offshore Projects





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Nutech Stainless Steel Tubing

for Hydraulic and Pneumatic Applications

DIN EN 10216-5, ASTM A213 / A269

Tube O.D. (mm)	Wall Thickness (mm)	Working Pressure (bar*)	Weight (kg/m)	Tolerances (+/- kg)	Item Number
4	1.0	321	0.076	± 0.1	316S-04X1.0
6	1.0	406	0.125	± 0.1	316S-06X1.0
	1.5	572	0.169	± 0.1	316S-06X1.5
	2.0	721	0.200	± 0.1	316S-06X2.0
8	1.0	347	0.175	± 0.1	316S-08X1.0
	1.5	449	0.244	± 0.1	316S-08X1.5
	2.0	572	0.301	± 0.1	316S-08X2.0
10	1.0	294	0.225	± 0.1	316S-10X1.0
	1.5	389	0.319	± 0.1	316S-10X1.5
	2.0	498	0.401	± 0.1	316S-10X2.0
12	1.0	245	0.275	± 0.08	316S-12X1.0
	1.5	368	0.394	± 0.08	316S-12X1.5
	2.0	426	0.500	± 0.08	316S-12X2.0
14	1.5	315	0.469	± 0.08	316S-14X1.5
	2.0	420	0.601	± 0.08	316S-14X2.0
15	1.5	294	0.507	± 0.08	316S-15X1.5
	2.0	392	0.651	± 0.08	316S-15X2.0
16	1.5	275	0.544	± 0.08	316S-16X1.5
	2.0	368	0.702	± 0.08	316S-16X2.0
	2.5	402	0.845	± 0.08	316S-16X2.5
	3.0	471	0.977	± 0.08	316S-16X3.0
18	1.5	245	0.619	± 0.08	316S-18X1.5
	2.0	326	0.801	± 0.08	316S-18X2.0
20	2.0	294	0.902	± 0.08	316S-20X2.0
	2.5	368	1.095	± 0.08	316S-20X2.5
	3.0	389	1.277	± 0.08	316S-20X3.0
22	2.0	210	1.001	± 0.08	316S-22X2.0
25	2.0	236	1.151	± 0.08	316S-25X2.0
	2.5	294	1.408	± 0.08	316S-25X2.5
	3.0	352	1.653	± 0.08	316S-25X3.0
28	2.0	210	1.301	± 0.08	316S-28X2.0
30	3.0	294	2.028	± 0.08	316S-30X3.0
35	3.0	252	2.403	± 0.15	316S-35X3.0
38	3.0	232	2.628	± 0.15	316S-38X3.0
	4.0	310	3.405	± 0.15	316S-38X4.0
42	3.0	210	2.929	± 0.2	316S-42X3.0

* Admissible working pressure according to DIN 2413

Type

Seamless Stainless Steel
High Pressure Tubes

Material

316 / 316L Stainless Steel according to
ASTM A213 / A269 (No. 1.4435)

Safety Factor

1.5

Dimensions

OD: 4mm - 42mm

Wall Thickness: 1mm - 4mm

Length: 6m

Additional sizes available upon request.



Nutech Carbon Steel Tubing

for Hydraulic and Pneumatic Applications

DIN EN 10305-4, ASTM A822

Tube O.D. (mm)	Wall Thickness (mm)	Working Pressure (bar*)	Weight (kg/m)	Tolerances (+/- kg)	Item Number
6	1.0	377	0.123	± 0.8	S006X1.0
	1.5	564	0.166	± 0.8	S006X1.5
	2.0	644	0.197	± 0.8	S006X2.0
8	1.0	282	0.173	± 0.8	S008X1.0
	1.5	424	0.240	± 0.8	S008X1.5
	2.0	565	0.296	± 0.8	S008X2.0
10	1.0	245	0.222	± 0.8	S010X1.0
	1.5	368	0.314	± 0.8	S010X1.5
	2.0	426	0.395	± 0.8	S010X2.0
12	1.0	199	0.271	± 0.8	S012X1.0
	1.5	299	0.388	± 0.8	S012X1.5
	2.0	399	0.493	± 0.8	S012X2.0
14	1.5	256	0.462	± 0.8	S014X1.5
	2.0	342	0.592	± 0.8	S014X2.0
	2.5	403	0.709	± 0.8	S014X2.5
15	1.0	129	0.345	± 0.8	S015X1.0
	1.5	239	0.499	± 0.8	S015X1.5
	2.0	319	0.641	± 0.8	S015X2.0
	2.5	376	0.771	± 0.8	S015X2.5
16	1.0	121	0.370	± 0.8	S016X1.0
	1.5	224	0.536	± 0.8	S016X1.5
	2.0	299	0.691	± 0.8	S016X2.0
	2.5	374	0.832	± 0.8	S016X2.5
	3.0	449	0.962	± 0.8	S016X3.0
18	1.0	107	0.419	± 0.8	S018X1.0
	1.5	199	0.610	± 0.8	S018X1.5
	2.0	266	0.789	± 0.8	S018X2.0
	2.5	313	0.956	± 0.8	S018X2.5

Tube O.D. (mm)	Wall Thickness (mm)	Working Pressure (bar*)	Weight (kg/m)	Tolerances (+/- kg)	Item Number
20	1.5	179	0.684	± 0.8	S020X1.5
	2.0	239	0.888	± 0.8	S020X2.0
	2.5	299	1.079	± 0.8	S020X2.5
	3.0	359	1.258	± 0.8	S020X3.0
	4.0	479	1.578	± 0.8	S020X4.0
22	1.5	163	0.758	± 0.8	S022X1.5
	2.0	217	0.986	± 0.8	S022X2.0
	2.5	272	1.202	± 0.8	S022X2.5
	3.0	326	1.406	± 0.8	S022X3.0
25	2.0	191	1.134	± 0.8	S025X2.0
	2.5	239	1.387	± 0.8	S025X2.5
	3.0	287	1.628	± 0.8	S025X3.0
	4.0	399	2.072	± 0.8	S025X4.0
28	1.5	128	0.98	± 0.8	S028X1.5
	2.0	171	1.282	± 0.8	S028X2.0
	2.5	201	1.572	± 0.8	S028X2.5
	3.0	256	1.850	± 0.8	S028X3.0
30	4.0	302	2.368	± 0.8	S028X4.0
	2.0	159	1.381	± 0.8	S030X2.0
	3.0	239	1.988	± 0.8	S030X3.0
	4.0	333	2.565	± 0.8	S030X4.0
35	5.0	416	3.083	± 0.8	S030X5.0
	3.0	214	2.367	± 0.15	S035X3.0
	4.0	322	3.058	± 0.15	S035X4.0
	5.0	403	3.699	± 0.15	S035X5.0
38	3.0	197	2.589	± 0.15	S038X3.0
	4.0	263	3.354	± 0.15	S038X4.0
	5.0	328	4.069	± 0.15	S038X5.0
42	3.0	171	2.885	± 0.20	S042X3.0
	4.0	238	3.749	± 0.20	S042X4.0
	5.0	297	4.562	± 0.20	S042X5.0
50	5.0	249	5.549	± 0.20	S050X5.0
	6.0	299	6.511	± 0.20	S050X6.0

* Admissible working pressure according to DIN 2413

Type

Seamless Cold-Drawn Precision Steel Tubes

Material

St 35 and St 37.4 BK and NBK

Safety Factor

1.5

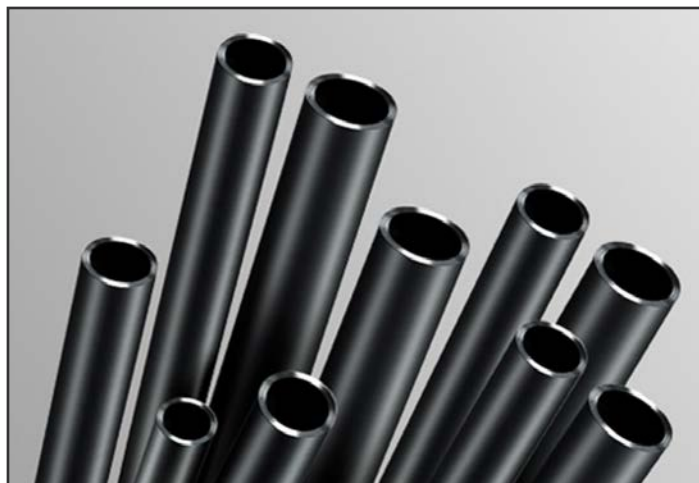
Dimensions

OD: 6mm - 50mm

Wall Thickness: 1mm - 6mm

Length: 6m

Additional sizes available upon request.



Nutech Carbon Steel CrVI-Free Tubing

for Hydraulic and Pneumatic Applications

DIN EN 10305-4, ASTM A822

Tube O.D. (mm)	Wall Thickness (mm)	Working Pressure (bar*)	Weight (kg/m)	Tolerances (+/- kg)	Item Number
4	1.0	269	0.074	± 0.08	S004X1.0CF
6	1.0	377	0.123	± 0.08	S006X1.0CF
	1.5	564	0.166	± 0.08	S006X1.5CF
	2.0	644	0.197	± 0.08	S006X2.0CF
8	1.0	282	0.173	± 0.08	S008X1.0CF
	1.5	424	0.240	± 0.08	S008X1.5CF
	2.5	565	0.296	± 0.08	S008X2.5CF
10	1.0	239	0.222	± 0.08	S010X1.0CF
	1.5	359	0.314	± 0.08	S010X1.5CF
12	1.0	199	0.271	± 0.08	S012X1.0CF
	1.5	299	0.388	± 0.08	S012X1.5CF
	2.0	399	0.493	± 0.08	S012X2.0CF
14	2.0	342	0.592	± 0.08	S014X2.0CF
15	1.5	239	0.499	± 0.08	S015X1.5CF
	2.0	319	0.641	± 0.08	S015X2.0CF
16	1.5	224	0.536	± 0.08	S016X1.5CF
	2.0	299	0.691	± 0.08	S016X2.0CF
	3.0	449	0.962	± 0.08	S016X3.0CF
18	1.5	199	0.610	± 0.08	S018X1.5CF
	2.0	266	0.789	± 0.08	S018X2.0CF
20	2.0	239	0.888	± 0.08	S020X2.0CF
	2.5	299	1.079	± 0.08	S022X2.5CF
	3.0	359	1.258	± 0.08	S022X3.0CF
22	1.5	163	0.758	± 0.08	S022X1.5CF
	2.0	217	0.986	± 0.08	S022X2.0CF
	2.5	272	1.202	± 0.08	S022X2.5CF
25	2.0	191	1.134	± 0.08	S025X2.0CF
	3.0	287	1.628	± 0.08	S025X3.0CF
	4.0	399	2.072	± 0.08	S025X4.0CF
28	2.0	171	1.282	± 0.08	S028X2.0CF
	2.5	201	1.572	± 0.08	S028X2.5CF
30	3.0	239	1.988	± 0.08	S030X3.0CF
	4.0	333	2.565	± 0.08	S030X4.0CF
35	2.0	197	1.628	± 0.15	S035X2.0CF
	3.0	214	2.367	± 0.15	S035X3.0CF
38	3.0	171	2.589	± 0.15	S038X3.0CF
	4.0	238	3.354	± 0.15	S038X4.0CF
42	2.0	96	1.973	± 0.20	S042X2.0CF
	3.0	158	2.885	± 0.20	S042X3.0CF
60	4.0	188	5.524	± 0.25	S060X4.0CF

Type

Seamless Cold-Drawn Precision Steel Tubes

Material

St 35 and St 37.4, BK and NBK

Surface Treatment

Inside oiled, outside galvanized and passivated CrVI-free

Safety Factor

1.5

Dimensions

OD: 4mm - 60mm

Wall Thickness: 1mm - 4mm

Length: 6m

Additional sizes available upon request.



* Admissible working pressure according to DIN 2413

SAE Carbon Steel CrVI-Free Tubing

for Hydraulic and Pneumatic Power Systems

SAE J524, EN 10305-4

Tube O.D. (in)		Wall Thickness (in)	Working Pressure (psi*)	Weight (lb/ft)	Item Number
3/16	0.190	0.035	5450	0.06	STIM-0.19X0.035CF
1/4	0.250	0.035	4288	0.08	STIM-0.25X0.035CF
		0.049	6495	0.11	STIM-0.25X0.049CF
		0.065	9581	0.13	STIM-0.25X0.065CF
5/16	0.310	0.035	3100	0.10	STIM-0.31X0.035CF
3/8	0.375	0.035	2697	0.13	STIM-0.37X0.035CF
		0.049	3954	0.17	STIM-0.37X0.049CF
		0.065	5556	0.22	STIM-0.37X0.065CF
1/2	0.500	0.035	1969	0.17	STIM-0.50X0.035CF
		0.049	2848	0.24	STIM-0.50X0.049CF
		0.065	3931	0.30	STIM-0.50X0.065CF
		0.083	5267	0.37	STIM-0.50X0.083CF
		0.095	6240	0.41	STIM-0.50X0.095CF
5/8	0.625	0.049	2226	0.30	STIM-0.62X0.049CF
		0.065	3044	0.39	STIM-0.62X0.065CF
		0.083	4030	0.48	STIM-0.62X0.083CF
3/4	0.750	0.035	1279	0.27	STIM-0.75X0.035CF
		0.049	1828	0.37	STIM-0.75X0.049CF
		0.065	2485	0.48	STIM-0.75X0.065CF
		0.083	3266	0.59	STIM-0.75X0.083CF
		0.095	3813	0.67	STIM-0.75X0.095CF
		0.120	5034	0.81	STIM-0.75X0.120CF
1	1.000	0.035	947	0.36	STIM-1.00X0.035CF
		0.049	1346	0.50	STIM-1.00X0.049CF
		0.065	1818	0.65	STIM-1.00X0.065CF
		0.083	2370	0.81	STIM-1.00X0.083CF
		0.095	2751	0.92	STIM-1.00X0.095CF
		0.109	3210	1.04	STIM-1.00X0.109CF
		0.120	3582	1.13	STIM-1.00X0.120CF
1-¼	1.250	0.065	1434	0.82	STIM-1.25X0.065CF
		0.095	2152	1.17	STIM-1.25X0.095CF
		0.109	2502	1.33	STIM-1.25X0.109CF
		0.120	2783	1.45	STIM-1.25X0.120CF
1-½	1.500	0.095	1768	1.43	STIM-1.50X0.095CF
		0.120	2276	1.77	STIM-1.50X0.120CF

Type

Seamless Cold-Drawn Precision Steel Tubes
Annealed for Bending and Flaring

Material

E235 +N (St. 37.4 NBK)

Surface Treatment

Inside oiled, outside galvanized and
passivated CrVI-free

Safety Factor

4:1

Dimensions

OD: 0.19" - 1.5"

Wall Thickness: 0.035" - 0.120"

Length: 6m (19' 8-¼")

Additional sizes available upon request.



* Working Pressures at 4:1 Design Factor (psi/MPa)

Nutech Copper Tubing

for General Plumbing and Steam Piping
DIN EN 12449, ASTM B280

Straight Tubes

Seamless drawn copper tubes according to:

DIN EN 12449, ASTM B280, BS EN 1057, and JIS H33UU (C1220)

Dimensions

OD: 4mm - 89mm

Wall Thickness: 1mm - 2mm

Length: 6m

Larger sizes available upon request, up to 419mm.

Tube O.D. (mm)	Wall Thickness (mm)	Weight (kg/m)	Item Number
4	1.0	0.08	TC-04X1.0
6	1.0	0.14	TC-06X1.0
8	1.0	0.20	TC-08X1.0
10	1.0	0.25	TC-10X1.0
12	1.0	0.31	TC-12X1.0
	1.5	0.47	TC-12X1.5
14	1.5	0.52	TC-14X1.5
15	1.0	0.39	TC-15X1.0
	1.5	0.55	TC-15X1.5
16	1.5	0.63	TC-16X1.5
18	1.5	0.69	TC-18X1.5
	2.0	0.89	TC-18X2.0
20	2.0	1.06	TC-20X2.0
22	1.5	0.84	TC-22X1.5
	2.0	1.12	TC-22X2.0
25	2.0	1.26	TC-25X2.0
28	1.5	1.09	TC-28X1.5
	2.0	1.42	TC-28X2.0
30	2.0	1.53	TC-30X2.0
35	1.5	1.37	TC-35X1.5
	2.0	1.84	TC-35X2.0
42	1.5	1.70	TC-42X1.5
	2.0	2.19	TC-42X2.0
54	2.0	2.84	TC-54X2.0
76	2.0	4.04	TC-76X2.0
89	2.0	4.75	TC-89X2.0

Soft Pancake Coils

Seamless drawn copper tubes according to:

DIN EN 12449, ASTM B280, BS EN 1057, and JIS H33UU (C1220)

Dimensions

OD: 4mm - 18mm

Wall Thickness: 0.6mm - 2mm

Length: 6m

Larger sizes available upon request, up to 28mm.

Tube O.D. (mm)	Wall Thickness (mm)	Weight (kg/m)	Item Number
4	0.6	0.08	TC400-004B
6	0.8	0.14	TC400-006B
8	0.8	0.20	TC400-008A
10	0.8	0.25	TC400-010A
12	0.8	0.31	TC400-012A
14	1.0	0.47	TC400-014A
15	1.0	0.52	TC400-015A
16	1.0	0.63	TC400-016A
18	1.0	1.06	TC400-018A



Nutech Copper Nickel Tubing

for Offshore, Shipbuilding and other Marine Applications

DIN 86019 / EN 12449, ASTM B466

Tube O.D. (mm)	Wall Thickness (mm)	Operating Pressure (bar)	Weight (kg/m)	Item Number
12	1.0	10	0.31	YCN-012
15	1.0	10	0.39	YCN-015
18	1.5	10	0.69	YCN-018
20	1.5	10	0.80	YCN-020
22	1.0	10	0.59	YCN-022
25	2.0	16	1.32	YCN-025
28	1.5	10	1.11	YCN-028
30	1.5	14	1.19	YCN-030
35	1.5	10	1.37	YCN-035
38	1.5	14	1.53	YCN-038
42	1.5	10	1.68	YCN-042
44.5	1.5	14	1.80	YCN-044
54	1.5	10	2.20	YCN-054
57	1.5	14	2.33	YCN-057
76	2.0	14	4.14	YCN-076
88.9	2.0	10	4.86	YCN-088
108	2.5	14	7.37	YCN-108
133	2.5	14	9.12	YCN-133
159	2.5	14	10.93	YCN-159
194	3.0	10	16.01	YCN-194
219	3.0	10	18.11	YCN-219
267	3.0	10	22.13	YCN-267
324	4.0	10	35.77	YCN-324
368	4.0	10	40.69	YCN-368

Type

Seamless Copper Nickel Tubes

Material

CuNi 90/10 according to DIN 86019 / EN 12449 (CuNi10Fe1,6Mn), ASTM B466 (C70600), BS 2871 (CS 102), JIS H3300 (C7060T)

Dimensions

OD: 12mm - 368mm

Wall Thickness: 1mm - 4mm

Length: 6m

Additional sizes available upon request.



Nutech Aluminum Brass Tubing

for Condenser & Heating Coil Systems

DIN 1785, ASTM B111

Tube O.D. (mm)	Wall Thickness (mm)	Working Pressure (bar*)	Weight (kg/m)	Item Number
10	1.0	6.9	0.24	YAB-010
12	1.0	5.7	0.31	YAB-012
14	1.0	6.2	0.33	YAB-014
15.14	1.2	42.5	0.45	YAB-015.14
16	1.0	21	0.39	YAB-016
	1.2	59	0.48	YAB-016X1.2
	2.0	99.2	0.73	YAB-016X2
19	1.0	48	0.48	YAB-019X1.0
	1.2	52	0.59	YAB-019
20	1.0	17.1	0.53	YAB-020
25	1.5	47.6	0.92	YAB-025
28.25	1.4	32.5	1.00	YAB-028.25
30	1.5	31.8	1.12	YAB-030
38	1.5	27	1.43	YAB-038
40.95	1.4	22.4	1.48	YAB-040.95
44.50	1.5	23.1	1.69	YAB-044
54.05	1.6	22.3	2.24	YAB-054.05
57	1.5	18	2.18	YAB-057
76.1	2.0	22.5	3.88	YAB-076
88.9	2.5	27	5.66	YAB-088
108	2.5	22.2	6.91	YAB-108



Type

Seamless Drawn Aluminum Brass Tubes

Material

Aluminum Brass according to DIN 1785 (CuZn20A12), ASTM B111 (C68700), BS 2871 (CZ110), JIS H3300 (C6870)

Safety Factor

1.5

Dimensions

OD: 10mm - 108mm

Wall Thickness: 1mm - 2.5mm

Length: 6m

Additional sizes available upon request.

Tube Clamps

for General Hydraulic Applications
DIN 3015/1, DIN 3015/2, DIN 3015/3

Beta clamps provide reliable dampening support for tubes, pipes and hoses. Simple to operate and easy to install, beta clamps make for quick, easy pipe installations and layouts.

Nutech Overseas offers three series of tube clamps: standard, heavy and twin. Each series is manufactured to international standards and features a full line of individual components, so that you can assemble the configuration that best meets the needs of your application. Clamps can be ordered as complete kits or individual components. **For more details and information on ordering, please refer to our complete Tube Clamp Catalog.**



Benefits

- Prevent the loosening of joints and welds by:
 - Absorbing shock
 - Dampening vibration
 - Reducing noise
- Simple to operate and easy to install
- Provide high-impact resistance
- Can accommodate various temperature ranges
- Suitable for a wide range of applications

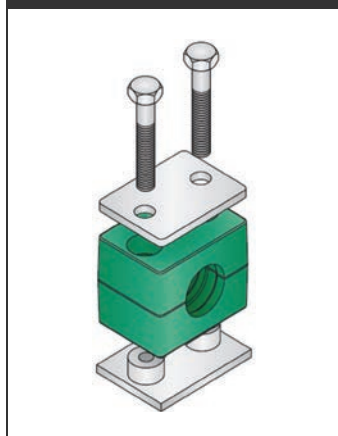
Applications

- General industrial
- Mobile and marine hydraulics
- Process industries
- Electrical construction
- Instrumentation and control technology

Clamp Series

STANDARD SERIES CLAMPS

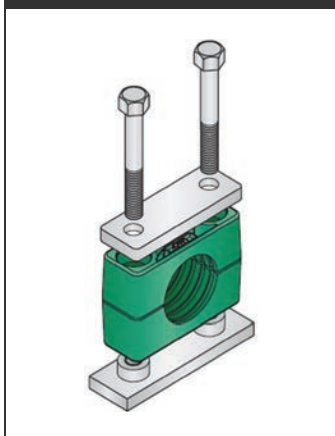
According to DIN 3015/1



For installations with average load and moderate vibration. Available for tube and pipe sizes from 1/4" - 4" (6mm - 101.6mm) O.D.

HEAVY SERIES CLAMPS

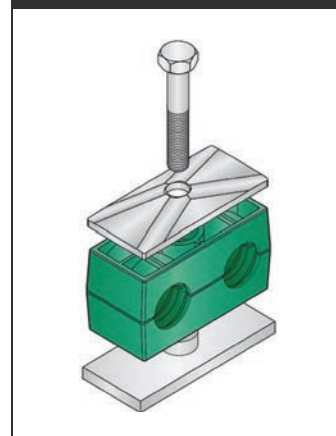
According to DIN 3015/2



For installations with heavier load and higher vibration. Available for tube and pipe sizes from 1/4" - 16" (6mm - 406.4mm) O.D.

TWIN SERIES CLAMPS

According to DIN 3015/3



For installations with closely placed lines / moderate vibration. Available for tube and pipe sizes from 1/4" - 1.65" (6mm - 42mm) O.D.

Piping Chart

Outside Diameter Comparison

Nominal Size		Carbon Steel Pipe - Ø (mm)				CuNi Pipe - Ø (mm)		
Inch	Nutech	KS/JIS (Standard)	ASTM	ISO Rule	DIN	Nutech	Inch	Other European Size
1/8	3.2	10.5	10.3	10.2	10.2			
1/4	6.4	13.8	13.7	13.5	13.5			
3/8	9.5	17.3	17.1	17.2	17.2			
1/2	12.7	21.7	21.3	21.3	21.3			
3/4	20	27.2	26.7	26.9	26.9			26.9
1	25	34	33.4	33.7	33.7	30	28.24	33.7
1-¼	32	42.7	42.2	42.4	42.4	38	34.59	38
1-½	40	48.6	48.3	48.3	48.3	44.5	40.94	44.5
	50							54
	50							57
2	50	60.5	60.3	60.3	60.3	57	54.05	60.3
	65							69
2-½	65	76.3	73	76.1	76.1	76.1	66.75	76.1
								84
3	80	89.1	88.9	88.9	88.9	88.9	79.85	88.9
3-½	90	101.6	101.6	101.6				
4	100							104
								108
4	100	114.3	114.3	114.3	114.3	108	106.27	114.3
								129
5	125	139.8	141.3	139.7	139.7	133	131.67	139.7
								154
6	150	165.2	168.3	168.3	168.3	159	157.68	168.3
								204
8	200	216.3	219.1	219.1	219.1	219	208.48	219
								254
								267
10	250	267.4	273.1	273	273	267	260.5	273
								304
12	300	318.5	323.9	323.9	323.9	323.9	312.11	323.9
14	350	355.6	355.6	355.6	355.6	368	363.72	
16	400	406.4	406.4	406.4	406.4	419	414.52	
18	450	457.2	457.2	457.2	457.2	457.2	465.32	
20	500	508	508	508	508	508	516.94	

Notes

[illegible]



NUTECHOVERSEAS

Trusted Manufacturer for Critical Onshore & Offshore Projects

About Nutech Overseas

Nutech Overseas is an ISO-9001 certified global supplier serving the maritime, offshore, industrial and fluid power markets. With over 50,000 quality products stocked in five convenient locations across North America, customers count on us for product availability, speed of service, and technical expertise.

Serving India ports and exporting products around the Nutech Overseas works closely with engineering and purchasing departments to provide comprehensive technical support that includes engineering data and logistics handling. We provide material test reports for all of our products, as well as class certifications from international agencies including LRS, DNV-GL, ABS, BV and RINA.

Our extensive in-stock selection includes a broad range of marine valves, flanges, hydraulic tubing and fittings, as well as other flow control and fluid transfer products. We also offer specialty products such as bulk bags, protective tapes, and repair clamps.

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